

Product Data Sheet

D-702

Met-L-Chek® D-702 is a special application high temperature inspection developer, form "f", used with Met-L-Chek® VP-302 to enhance detection of surface cracks and porosity on hot surfaces. Met-L-Chek® D-702 dries quickly and produces a thin white film, which is easily removed with water after inspection.

Commonly used in field weld and weld repair inspection, D-702 is also used in the inspection of refinery processing equipment at elevated temperatures. Met-L-Chek® D-702 reduces inspection process time by eliminating the total cool down period required for standard penetrant.



NDT Classification

- Type: 2 Visible
 - Special Application
- Methods: C
 - High Temperature Remover Only
- Form: f

Available Sizes

- 6 X 1 Pint (0.4 L)
- 1 Gallon (3.7 L)
- 5 Gallon (18.9 L)

NSN Information

No NSN Numbers

Specifications

- ASME B&PVC Sec V
- ASTM E-165
- ASTM E-1417
- ISO 3452-2
- MIL-I-25135C, Interim AM-4
- NAVSEA-250-1500-1

Typical Physical Properties

Form	Milky liquid, clear after standing/white sediment
Fluorescence	None
Dry Coating	Thin White Film

Use Instructions

Visit <u>www.Met-L-Chek.com</u> to view detailed processing method guides.

Notes Prior to Handling

Before using Met-L-Chek® products, all safety and operating instructions should be read and understood. If you have any questions, please contact your Met-L-Chek® representative before proceeding. For complete health and safety information, refer to the product's Safety Data Sheet. Met-L-Chek® Safety Data Sheets can be requested online at www.Met-L-Chek.com

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Met-L-Chek® manufactures a complete line of Nondestructive Testing materials including penetrants used in fluorescent (Type 1) and visible (Type 2) dye penetrant inspection, wet and dry magnetic particle inspection, and a variety of specialty testing materials.

CAUTION: Before using any of these products, you must become completely familiar with the safety and hazard information contained in our safety data sheets regarding these products. McGean-Rohco, Inc. (the seller) presents the information contained herein without warranty and disclaims any liability from its use or misuse. Seller recommends use of the information Seller's products solely in commercial processes which are specified by Seller and which do not violate any third party patent rights or any laws or regulations. The seller makes no warranties, express or implied, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose except as expressly stated in the seller's sales contract or sales acknowledgement form.



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www.Met-L-Chek.com