

FP-93A(M)

Met-L-Chek® FP-93A(M) is approved to AMS-2644 as a fluorescent (Type 1); Methods “B”, “C”, and “D”; sensitivity Level 2 post emulsifiable inspection penetrant. FP-93A(M) meets requirements for medium sensitivity aerospace applications.

It is approved with Method “B” emulsifier Met-L-Chek® E-57 and Method “D” emulsifier Met-L-Chek® E-58D. For Method “C” applications it is used with Met-L-Chek® E-59, E-59A, R-503, and R-504. FP-93A(M) is applied by immersion, spray, or wipe on.



NDT Classification

- Sensitivity Level: 2
- Type: 1 – Fluorescent
- Method: B & C & D

Available Sizes

- 6 X 1 Pint (0.4 L)
- 1 Gallon (3.7 L)
- 5 Gallon (18.9 L)
- 55 Gallon (208 L)

NSN Information

- 6850-01-268-8616 – 1 gal
- 6850-01-268-6694 – 5 gal
- 6850-01-269-4151 – 5 gal
- 6850-01-268-6703 – 5 gal
- 6850-00-782-2732 – 55 gal
- 6850-01-265-2741 – 55 gal
- 6850-01-268-6704 – 55 gal

Specifications

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|--------------------|----------------------|
| • AMS 2644 | • HGS1010 |
| • AMS 2647 | • ISO 3452-2 |
| • ASME B&PVC Sec V | • MIL-STD-2132 |
| • ASTM E-1417 | • NAVSEA 250-1500-1 |
| • ASTM E-165 | • OMat 650 |
| • BAC 20-20-02 | • PMC 4352 |
| • BAC 5423 | • PR-5000 |
| • BSS 7039 | • PSD 6-46 & PSD 8-4 |
| • EMS 52309 | • RPS-702-7 |
| • GE 70-32-02 | • RRP 58003 |
| • GE LM6000 PC | • T9074-AS-GIB-010 |

Typical Physical Properties

Form	Clear, yellow green liquid, no sediment.
Density	915 g/L
Flash Point	> 93°C
Viscosity	5.9 mm ² /s

Use Instructions

Visit www.Met-L-Chek.com to view detailed processing method guides.

Notes Prior to Handling

Before using Met-L-Chek® products, all safety and operating instructions should be read and understood. If you have any questions, please contact your Met-L-Chek® representative before proceeding. For complete health and safety information, refer to the product’s Safety Data Sheet. Met-L-Chek® Safety Data Sheets can be requested online at www.Met-L-Chek.com

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Met-L-Chek® manufactures a complete line of Nondestructive Testing materials including penetrants used in fluorescent (Type 1) and visible (Type 2) dye penetrant inspection, wet and dry magnetic particle inspection, and a variety of specialty testing materials.

CAUTION: Before using any of these products, you must become completely familiar with the safety and hazard information contained in our safety data sheets regarding these products. McGean-Rohco, Inc. (the seller) presents the information contained herein without warranty and disclaims any liability from its use or misuse. Seller recommends use of the information Seller's products solely in commercial processes which are specified by Seller and which do not violate any third party patent rights or any laws or regulations. The seller makes no warranties, express or implied, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose except as expressly stated in the seller's sales contract or sales acknowledgement form.



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